

Classification

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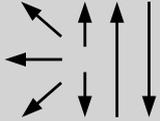
Characteristics and typical fields of application

Special electrode for gouging of various base materials without oxygen. High gouging speed in all positions useable.

Suitable for edge bevelling, cutting grooves, removal of unsound material and cracks prior to repair welding.

Base materials

Operating data

	Polarity: DC (-) / AC	Redrying: not necessary	Electrode identification: FOX NUT	ø (mm)	L mm	Amps A
				3.2	350	180 – 240
				4.0	350	250 – 320