

## Classification

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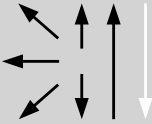
## Characteristics and typical fields of application

Special electrode for welding of rule die steels. This electrode provides easy striking and re-striking, excellent welding characteristics as well as very ductile and crack resistant joints welds on rule die steel.

## Base materials

Rule die steels

## Operating data

	<b>Polarity:</b> DC ( + ) / AC	<b>Redrying if necessary:</b> 120 – 200 °C, min. 2 h	<b>Electrode identification:</b> FOX RDA	<b>ø (mm)</b> 1.5	<b>L mm</b> 250	<b>Amps A</b> 40 – 60
				2.0	250	50 – 80