

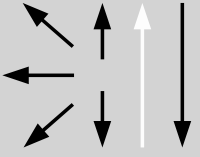
## Classifications

## Characteristics and typical fields of application

Phoenix Nut S is a special electrode for gouging out grooves and slots and for fusion-cutting unalloyed steels, grey cast iron, light metals and non-ferrous metals. This electrode is guided forwards at high amperage at an acute angle with a slight oscillating motion.

## Base materials

## Operating data

	<b>Polarity:</b> DC (–) / AC	<b>ø (mm)</b> 3.2 4.0	<b>L mm</b> 350 350	<b>Amps A</b> 130 – 180 170 – 230