

MU IV 195 HW

TIG - Hot Wire, AVC, OSC

“Hot Wire” Welding Head
for welding of tubes and pipes



POLYSOUDE
THE ART OF WELDING

OMU IV 195 HW

“Hot Wire” Welding Head

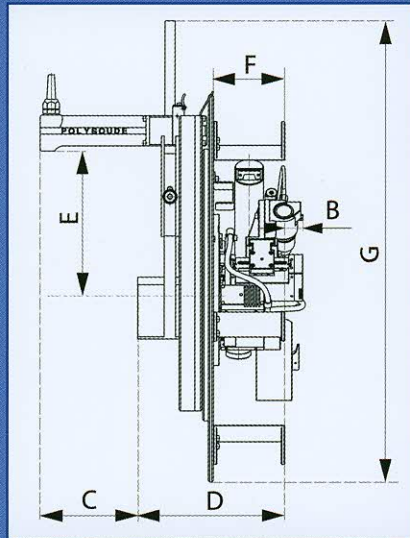
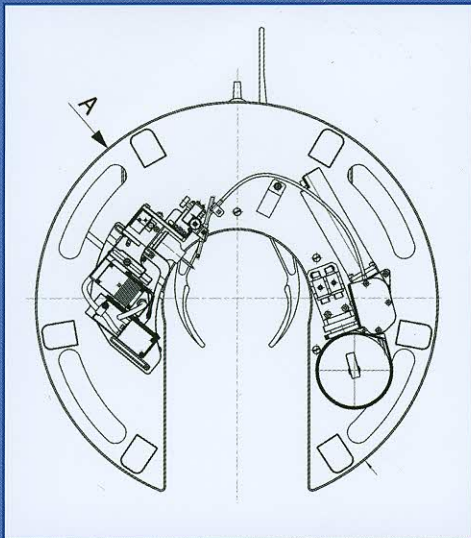
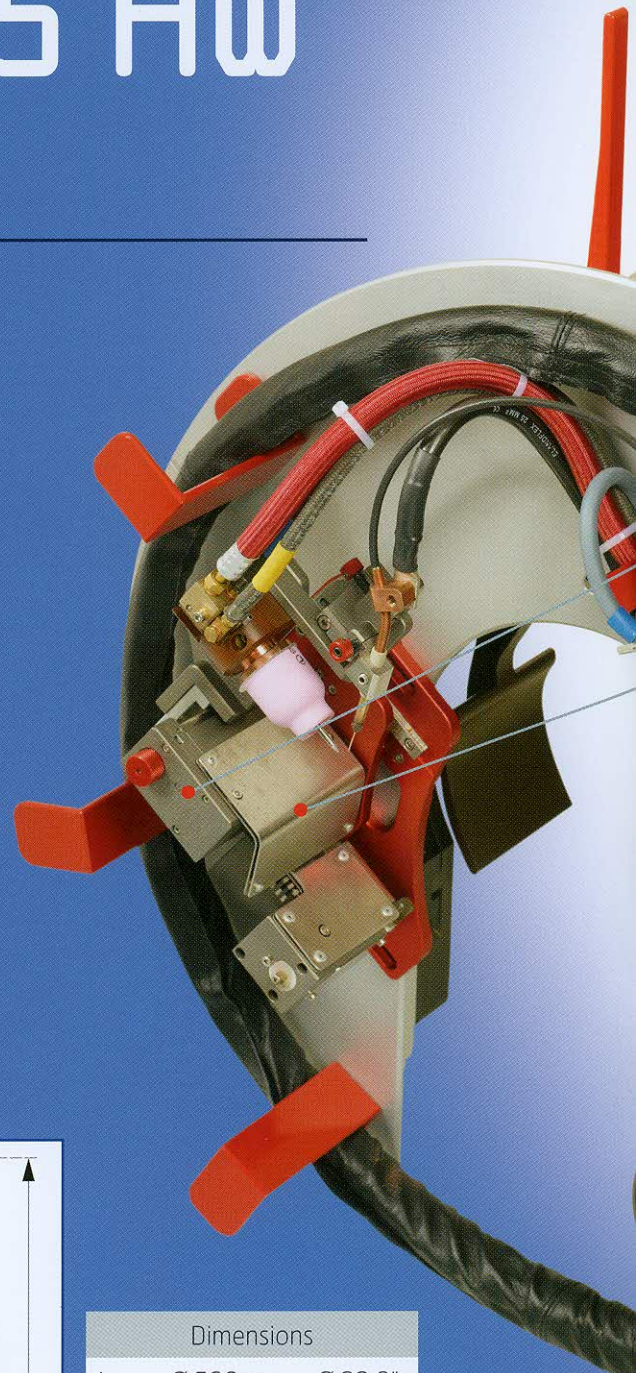
for multipass TIG welding of tubes and pipes

Highest flexibility and productivity

Advantages

- ▶ Simplified handling and adjustment
- ▶ Outer diameter range: 76 to 195 mm (3" to 7.7")
- ▶ Welding head clamps only on one side of the weld joint
- ▶ Closed loop water cooling for highest duty cycle

Resulting from over 50 years' experience in mastering welding technologies



Dimensions		
A	Ø 560 mm	Ø 22.0"
B	26.5 mm	1.0"
C	137 mm	5.4"
D	205 mm	8.1"
E	201 mm	7.9"
F	100 mm	3.9"
G	642 mm	25.3"

Associated Power Sources



▶ P6 HW

520 A welding current, 140 A Hot Wire current, “all applications” programming by PC or touch screen, with Arc Voltage Control (AVC) and Torch Oscillation Control (OSC), three-phase power supply



▶ PC 600 HW

600 A welding current, 140 A Hot Wire current, modular design for perfect adaptation to your application. Interface for mechanised and robotic peripherals, three-phase power supply

General Characteristics



Rotation clutch device for quick cable winding

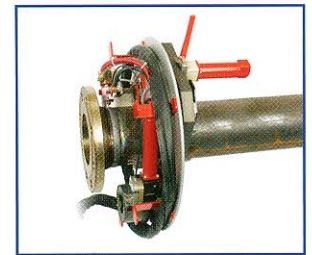
Motorised Arc Voltage Control (AVC) and Torch Oscillation Control (OSC) for multipass welding of medium wall thicknesses

Particularly designed for high duty applications by means of high temperature resistant materials and closed loop water cooling

Closed loop regulation to ensure precise control of the welding speed and wire feeding

Reinforced cable-hose assembly

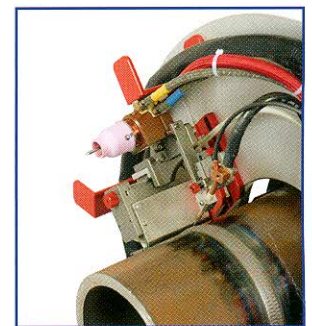
Integrated wire feeder



Quick clamping system for all situations: "Grip-it"



Welding head: "one-size-fits"



Quick change of the electrode

Technical Specification

Outside diameters	
Diameter range	76 to 195 mm - 3" to 7.7"
Torch	
Type	Special TIG torch with extra large gas lens
Cooling	Closed loop water cooling
AVC (Arc Voltage Control) and OSC (Torch Oscillation Control)	
Maximum travel speed	1500 mm/min - 59.1 in/min
Stroke	± 20 mm - 0.8"
Motor	Stepper motor
Wire feeder	
Type	Polyfil Auto 7929 HW
Maximum wire feeding speed	7929 mm/min - 312.2 in/min
Spool weight / recommended wire diameter	1,5 kg - 3.3 lbs / Ø 0,8 mm - 0.03"
Dimensions and weight	
Cable length	9 m - 29.53 ft
Weight (excl. cable)	15 kg - 33.07 lbs
Dimensions of the welding head	See drawings

Options and Accessories

- Angle gear box
- Tool kit for daily operation
- „C“ version with water cooled clamp shells
- Extension cable (15 m - 49.21 ft)
- Tungsten electrodes, pre-sharpened and pre-cut
- Balancer
- Compact shipping case for transport and storage



POLYSOUDE : Related Services

► Guidance and technical support

A welding application specialist in your area will advise you on the welding process and appropriate equipment for your application.

► Commissioning / Training

A complete training program will enable you to start using the equipment immediately and in the best way possible.

► Maintenance / Repair

Maintenance and repair operations can be carried out at the Polysoude plant as well as on site by our service network.

► Rental service

Increase the flexibility of your production! A large range of equipment is available for rental from our hire fleet.



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