



# TruTool F 140

Technical data

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### MAXIMUM SHEET THICKNESSES

MAXIMUM SHEET THICKNESS, STEEL UP TO 400 N/MM <sup>2</sup> (MAX.)	1.4 mm
MAXIMUM SHEET THICKNESS, STEEL UP TO 600 N/MM <sup>2</sup> (MAX.)	0.6 mm

### FLANGE HEIGHT (B)

FLANGE HEIGHT (B) WITH SHEET THICKNESS 0.6 - 1.0	8 - 10 mm
FLANGE HEIGHT (B) WITH SHEET THICKNESS > 1.0 - 1.4	10 - 12 mm

### RADII

SMALLEST INSIDE RADIUS (PREFORMED)	300 mm
SMALLEST OUTSIDE RADIUS	500 mm

### GENERAL

LOCK SEAM ELEVATION (H)	10 - 15 mm
WORKING SPEED	6 m/min - 10 m/min
NOMINAL POWER CONSUMPTION	550 W
AIR GAP (C)	2.5 mm

### WEIGHT

WEIGHT WITHOUT CABLE	4.2 kg
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